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Page 1 SERVICE MANUAL MODELS 40·50·55·60 With Serial Numbers United States 0G531301 and ABOVE Belgium ..09974454 and ABOVE 1997, Mercury Marine 90-852572R1 JANUARY 1998 Printed in U.S.A. ; Page 2 This service manual has been written and published the same locations whenever possible. Where the by the Service Department of Mercury Marine to aid fasteners are not satisfactory for re-use, care ...

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