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## **Aws D1 4 D1 4m**

AWS D1.4/D1.4M:2018 iii Statement on the Use of American Welding Society

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Standards All standards (codes, specifications, recommended practices, methods, classifications, and guides) of the American Welding Society (AWS) are voluntary consensus standards that have been developed in accordance with the rules of the

## **Structural Welding Code— Steel**

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**Reinforcing Bars**

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**AWS - D1.4/D1.4M:2018 - Structural  
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D1.4/D1.4M:2018 STRUCTURAL  
WELDING CODE -STEEL REINFORCING  
BARS Member Price: \$105.00 Non-  
Member Price: \$140.00 This code covers  
the requirements for welding steel  
reinforcing bars in most reinforced  
concrete applications.

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**Structural Welding Code ...**

AWS D1.4/D1.4M:2005. 1. 1.1 Scope.  
The code shall apply to the welding of:  
(1) Reinforcing steel to reinforcing steel,  
and (2) Reinforcing steel to carbon or  
low-alloy structural steel. When the code  
is stipulated in contract documents,  
conformance with all provisions shall be  
required, except for those provisions



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that the Engineer or contract docu-  
ments specifically modifies or exempts.

**Structural Welding Code—  
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AWS D1.4/D1.4M Structural ...**  
D1.4/D1.4M:2005 STRUCTURAL  
WELDING CODE REINFORCING STEEL  
(HISTORICAL) Member Price: \$75.00 Non-

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Member Price: \$100.00 Covers welding of reinforcing steel in most reinforced concrete applications.

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D1.4/D1.4M:2011 Structural Welding Code - Reinforcing Steel.

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Structural Welding Code ...**

Following AWS 1.4/D1.4M:2011, when welding rebar will ensure the integrity of the reinforced structure (composite reinforced concrete). If a manual arc welding of reinforcing steel is required, the weldability of the reinforcing steel and the welding procedures

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compatibility needs to be carefully  
considered and strictly supervised.

**AWS 1.4/D1.4M:2011 Reinforcement  
Requirements for Welding ...**

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American National Standards Institute  
January 31, 2011 Structural Welding

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Code— Reinforcing Steel Including Metal  
Inserts and Connections in Reinforced  
Concrete Construction 7th Edition  
Supersedes AWS D1.4/D1.4M:2005  
Prepared by the

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f o r m to AWS D1.4-79;5 in a full welded

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splice, as required in a “tension tie member” or in compression, the bars have to be butted and the splice must develop at least 125 percent of the specified yield strength,  $f_y$ , of the bar. For tension splices where the area of the bars is

## **Welded splices of reinforcing bars**

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be one of the structural steels listed in the latest edition of ANSI/AWS D1.1, Structural Welding Code—Steel, or any steel stipulated in the contract documents or approved by the Engineer . 1.3.4 The carbon equivalent of reinforcing steel bars

## **Structural Welding D1.4 | Welding |**



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**Specification ...**

Filename: errata\_d1-4-2011 Errata for  
AWS D1.4/D1.4M:2011, Structural  
Welding Code—Reinforcing Steel  
(updated 6/7/2013) Page 11 - Figure 3.2  
- Correct all instances of "TO" with "to."

**Errata for AWS D1.4/D1.4M:2011,  
Structural Welding Code ...**

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AWS D1.4/D1.4M (Complete Document )  
2005 Edition, October 5. AWS  
D1.4/D1.4M (Complete Document ) 2005  
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**AWS D1.4/D1.4M : Structural  
Welding Code - Steel ...**

AWS D1.4/D1.4M covers the design, workmanship, technique, qualification, and inspection requirements for welding reinforcing steel in most reinforced concrete applications. NEC paragraph 250.52 (A) (3) allows welding of

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electrical conductors to reinforcing steel  
without reference to AWS D1.4/D1.4M.

**STRUCTURE magazine | Welding  
Reinforcing Steel: AWS D1.4 ...**

AWS D1.3/D1.3M:2018, Structural  
Welding Code-Sheet Steel AWS  
D1.4/D1.4M:2018 , Structural Welding  
Code-Reinforcing Steel Bars AWS

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D1.5M/D1.5:2015 , Bridge Welding Code

**D1 Committee on Structural  
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yes for ever

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**Welding Code-Steel ...**

AWS D1.1-BI, The Official Book of D1.1 Interpretations - 1976 to 2006. A collection of responses to formal inquiries about the requirements of AWS D1.1 from 1976 to 2006 - see also Official Interpretations. AWS D1.5M/D1.5: 2015 Annex O Forms

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**American Welding Society**

Since the 1979 edition of ANSI/AWS D1.4, Structural Welding Code—Reinforcing Steel, was issued, further use by designers, engineers, and fabricators has necessitated a number of changes to the requirements; the 1992 and 1998 editions reflected these



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changes. This edition, AWS D1.4/D1.4M:2005, has additional revisions.

**Foreword - American Welding Society**

AWS D1.4/D1.4M:2005 38 Notes: 1. The horizontal reference plane is always taken to lie below the weld under

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consideration. 2. The inclination of axis is measured from the horizontal reference plane toward the vertical reference plane. 3. The angle of rotation of the face is determined by a line perpendicular to the theoretical face of the weld

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